

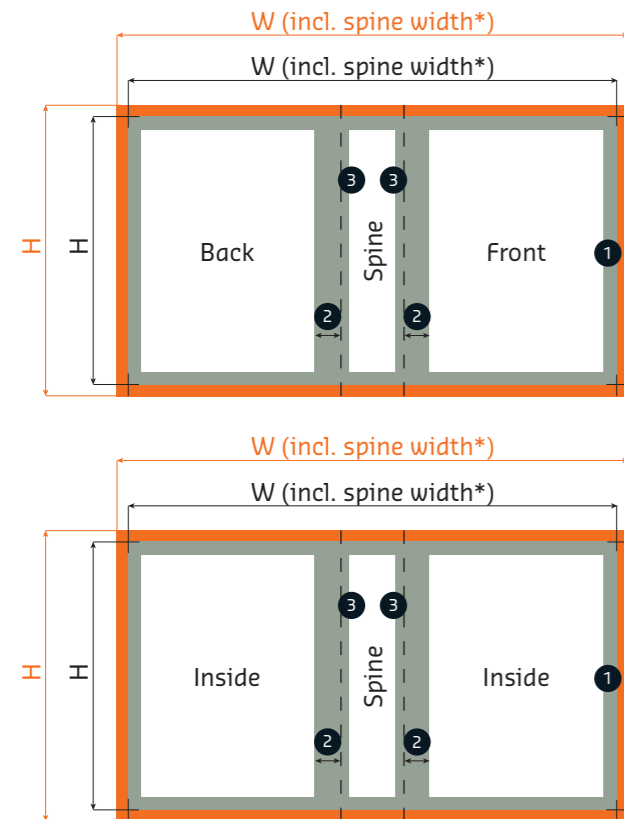
# Glued Brochures

## Cover

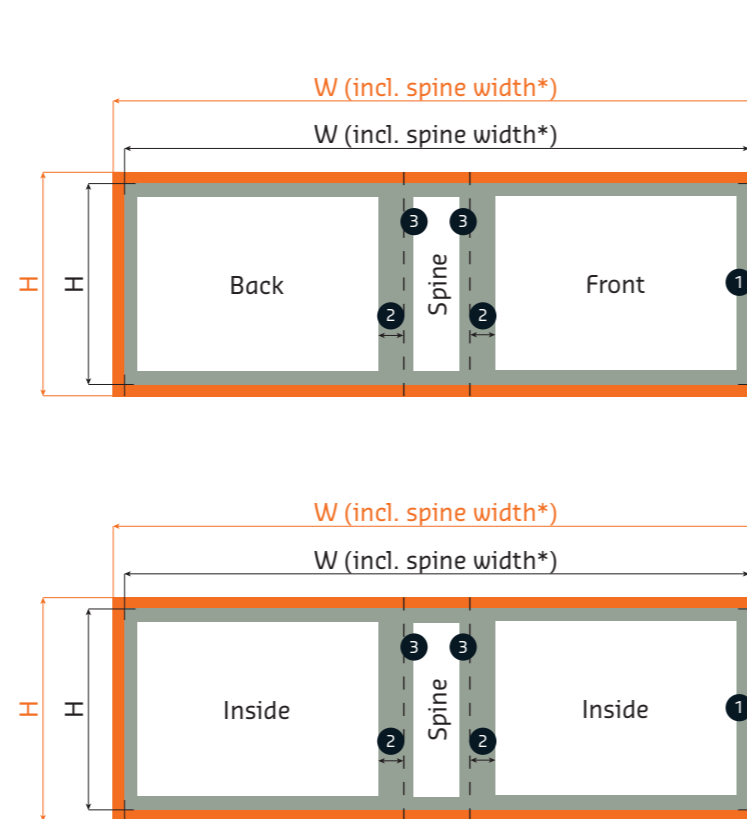
Final format, open: W x H  
Die-cut format

Data format: W x H  
Final format, open, incl. bleed (2 mm)

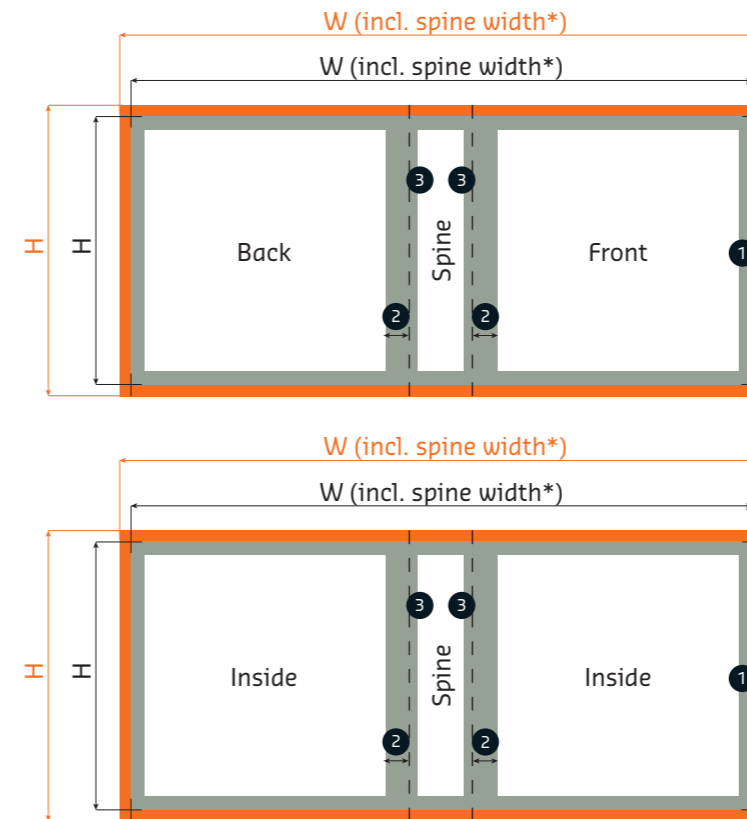
### PORTRAIT



### LANDSCAPE



### SQUARE



### EXPLANATIONS

- Information area  
This area is where you should place your text and images.
- Safety area (4 mm)  
Do not place any text or information in this area in order to prevent unwanted bleed.
- Bleed (3 mm)  
Place backgrounds and bled-off images in this additional area in order to prevent white borders after trimming.
- Fold edge  
This is where your product will be folded.
- 1 Safety margin to the edge (4 mm)
- 2 Safety margin gluing area (8 mm)
- 3 Spine safety margin (2 mm)

FINAL FORMAT, CLOSED	FINAL FORMAT, OPEN	DATA FORMAT
A4 (210 x 297 mm) portrait	420 (+ Spine width) x 297 mm	424 (+ Spine width) x 301 mm
A4 (297 x 210 mm) landscape	594 (+ Spine width) x 210 mm	598 (+ Spine width) x 214 mm
A5 (148 x 210 mm) portrait	296 (+ Spine width) x 210 mm	300 (+ Spine width) x 214 mm
A5 (210 x 148 mm) landscape	420 (+ Spine width) x 148 mm	424 (+ Spine width) x 152 mm
A6 (105 x 148 mm) portrait	210 (+ Spine width) x 148 mm	214 (+ Spine width) x 152 mm
DL (105 x 210 mm) portrait	210 (+ Spine width) x 210 mm	214 (+ Spine width) x 214 mm
210 x 280 mm portrait	420 (+ Spine width) x 280 mm	424 (+ Spine width) x 284 mm
280 x 210 mm landscape	560 (+ Spine width) x 210 mm	564 (+ Spine width) x 214 mm
210 x 210 mm	420 (+ Spine width) x 210 mm	424 (+ Spine width) x 214 mm

### NOTE

\*The individual spine width are shown in the tables on the following pages.

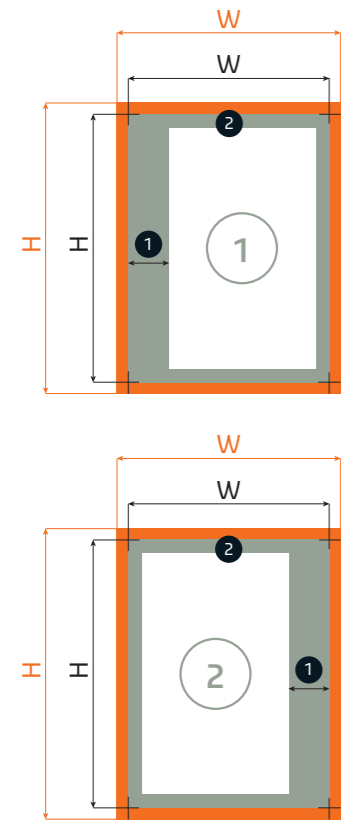
# Glued Brochures

## Content pages

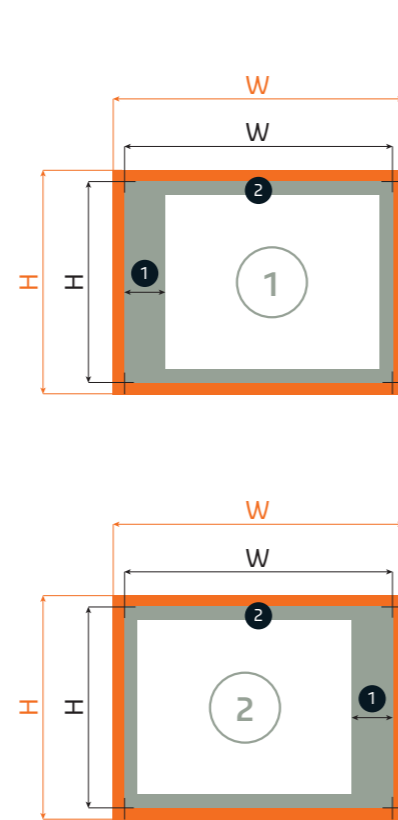
Final format, open: W x H  
Die-cut format

Data format: W x H  
Final format, open, incl. bleed (2 mm)

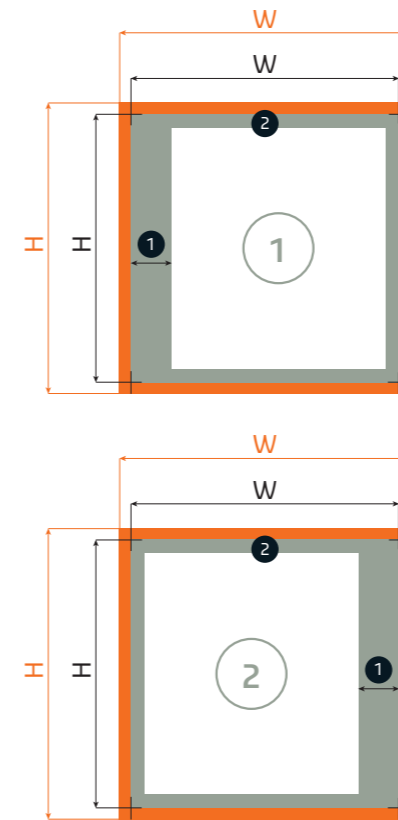
### PORTRAIT



### LANDSCAPE



### SQUARE



### EXPLANATIONS

- Information area  
This area is where you should place your text and images.
- Safety area  
Do not place any text or information in this area in order to prevent unwanted bleed.
- Bleed (2 mm)  
Place backgrounds and bled-off images in this additional area in order to prevent white borders after trimming.
- 1 Safety margin to the binding edge (10 mm)
- 2 Safety margin to the edge (3 mm)

FINAL FORMAT, OPEN	DATA FORMAT
A4 (210 x 297 mm) portrait	214 x 301 mm
A4 (297 x 210 mm) landscape	301 x 214 mm
A5 (148 x 210 mm) portrait	152 x 214 mm
A5 (210 x 148 mm) landscape	214 x 152 mm
A6 (105 x 148 mm) portrait	109 x 152 mm
DL (105 x 210 mm) portrait	109 x 214 mm
210 x 280 mm portrait	214 x 284 mm
280 x 210 mm landscape	284 x 214 mm
210 x 210 mm	214 x 214 mm











**Spine width**

**100gms uncoated paper**

Sides	Spine width
40 - 44	3 mm
48 - 60	4 mm
64 - 76	5 mm
80 - 92	6 mm
96 - 108	7 mm
112 - 124	8 mm
128 - 140	9 mm
144 - 156	10 mm
160 - 172	11 mm
176 - 188	12 mm
192 - 204	13 mm
208 - 220	14 mm
224 - 236	15 mm
240 - 252	16 mm
256 - 268	17 mm
272 - 284	18 mm
288 - 300	19 mm
304 - 316	20 mm
320 - 332	21 mm
336 - 348	22 mm
352 - 364	23 mm
368 - 380	24 mm
384 - 396	25 mm
400	26 mm

**115gms gloss finish**

Sides	Spine width
40 - 44	2 mm
48 - 68	3 mm
72 - 88	4 mm
92 - 112	5 mm
116 - 132	6 mm
136 - 156	7 mm
160 - 180	8 mm
184 - 200	9 mm
204 - 224	10 mm
228 - 248	11 mm
252 - 268	12 mm
272 - 292	13 mm
296 - 316	14 mm
320 - 336	15 mm
340 - 360	16 mm
364 - 384	17 mm
388 - 400	18 mm

**130gms gloss finish**

Sides	Spine width
40	2 mm
44 - 60	3 mm
64 - 80	4 mm
84 - 100	5 mm
104 - 120	6 mm
124 - 140	7 mm
144 - 160	8 mm
164 - 180	9 mm
184 - 200	10 mm
204 - 220	11 mm
224 - 240	12 mm
244 - 260	13 mm
264 - 280	14 mm
284 - 296	15 mm
300 - 316	16 mm
320 - 336	17 mm
340 - 356	18 mm
360 - 376	19 mm
380 - 396	20 mm
400	21 mm

**170gms gloss finish**

Sides	Spine width
40 - 44	3 mm
48 - 60	4 mm
64 - 76	5 mm
80 - 88	6 mm
92 - 104	7 mm
108 - 120	8 mm
124 - 136	9 mm
140 - 152	10 mm
156 - 168	11 mm
172 - 180	12 mm
184 - 196	13 mm
200 - 212	14 mm
216 - 228	15 mm
232 - 244	16 mm
248 - 256	17 mm
260 - 272	18 mm
276 - 288	19 mm
292 - 304	20 mm
308 - 320	21 mm
324 - 336	22 mm
340 - 348	23 mm
352 - 364	24 mm
368 - 380	25 mm
384 - 396	26 mm
400	27 mm

**90gms silk finish**

Sides	Spine width
40 - 52	2 mm
56 - 80	3 mm
84 - 104	4 mm
108 - 132	5 mm
136 - 160	6 mm
164 - 184	7 mm
188 - 212	8 mm
216 - 240	9 mm
244 - 268	10 mm
272 - 292	11 mm
296 - 320	12 mm
324 - 348	13 mm
352 - 372	14 mm
376 - 400	15 mm

**115gms silk finish**

Sides	Spine width
40	2 mm
44 - 64	3 mm
68 - 84	4 mm
88 - 104	5 mm
108 - 128	6 mm
132 - 148	7 mm
152 - 172	8 mm
176 - 192	9 mm
196 - 212	10 mm
216 - 236	11 mm
240 - 256	12 mm
260 - 276	13 mm
280 - 300	14 mm
304 - 320	15 mm
324 - 340	16 mm
344 - 364	17 mm
368 - 384	18 mm
388 - 400	19 mm

**130gms silk finish**

Sides	Spine width
40 - 56	3 mm
60 - 72	4 mm
76 - 92	5 mm
96 - 112	6 mm
116 - 128	7 mm
132 - 148	8 mm
152 - 168	9 mm
172 - 184	10 mm
188 - 204	11 mm
208 - 224	12 mm
228 - 244	13 mm
248 - 260	14 mm
264 - 280	15 mm
284 - 300	16 mm
304 - 316	17 mm
320 - 336	18 mm
340 - 356	19 mm
360 - 372	20 mm
376 - 392	21 mm
396 - 400	22 mm

**170gms silk finish**

Sides	Spine width
40	3 mm
44 - 52	4 mm
56 - 68	5 mm
72 - 80	6 mm
84 - 96	7 mm
100 - 108	8 mm
112 - 124	9 mm
128 - 136	10 mm
140 - 152	11 mm
156 - 164	12 mm
168 - 180	13 mm
184 - 192	14 mm
196 - 204	15 mm
208 - 220	16 mm
224 - 232	17 mm
236 - 244	18 mm
248 - 260	19 mm
264 - 276	20 mm
280 - 288	21 mm
292 - 304	22 mm
308 - 316	23 mm
320 - 332	24 mm
336 - 344	25 mm
348 - 360	26 mm
364 - 372	27 mm
376 - 384	28 mm
388 - 400	29 mm